



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

SK145-0115-01
Job Sheet 167603



Part No: SK145-0115-01 **Job Qty:** 8 ea
Part Name: Clamp Assembly, Rotor Blade, Folding (661K1891-107A)

Part Weight: 0 lbs **Status:** Scheduled **Priority:** High
Job Created: 11/3/17 **Job Tracking No:**
Due Date: 11/24/17 **Created By:** Victoria Michaud-Febrille
Type: SOLD **Description:**
Customer: Airbus Helicopters Inc (CAMER01)
2701 Forum Drive, Att: Accounts Payable Grand Prairie, TX, 75052-7099 USA ph:(972) 641-0000 fx:(972) 641-3550.
Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	8 Ea		11/24/17	0.00	0.00	Start up container		SB
110	Small Fab	8 pcs		11/24/17	0.00	0.00	Small Fab		TF
120	QC	8 pcs		11/24/17	0.00	0.00	QC5		SB
130	Packaging	8 pcs		11/24/17	0.00	0.00	Packaging3		SB
140	QC21-SA	8 Ea		11/24/17	0.00	0.00	QC21		DEC 11 2017

Part Op 110 - INSTALL CLAMP HANDLES IN CLAMP BAR WITH SPRING PIN AS PER DWG
Descriptions:

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	NAS561-4-13 \$800653	16	50	0	0
	SK145-0115-20 \$807605	8	0	0	0
	SK145-0115-21 \$017151	8	0	0	0
	SK145-0115-22	8	0	0	0

Part Specifications

Specifications could not be found.

Plex 11/3/17 8:45 AM dart.Michaud-Febrille.Victoria



S019992



Clamp Assembly, Rotor Blade, Folding (661K1891-107A)

Dart Aerospace Ltd.
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CANADA
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PART NO:
Revision:
Operation:
Change No:

SK145-0115-01

Start up Operation

Mfg Date: 12/11/17
Job No: 167603

SYM	DESCRIPTION	DATE	APPROVAL

1. INTERPRET DRAWING IAW ASME Y14.100
2. UNLESS OTHERWISE SPECIFIED, HOLES INDICATED WITH 3 PLACE PRECISION (ϕ .XXX) TOLERANCED IN ACCORDANCE WITH ASME B4.1-1967 CLASS LC 11 (HOLE H13).
3. CALCULATED FASTENER LENGTHS SHOWN.
ACTUAL FASTENER LENGTHS TO BE DETERMINED AT INSTALLATION.
4. DRAWING MINIMALLY DIMENSIONED IN ACCORDANCE WITH ASME Y14.31.
5. HARDWARE AND MATERIAL SUBSTITUTIONS IN ACCORDANCE WITH TPS-010 & TPS-011
6. PASSIVATE ITEM 20 IN ACCORDANCE WITH ASTM A967 (FORMERLY QQ-P-35).
FINISH CODE P4.
7. IDENTIFY MANUFACTURED PARTS PER MIL-STD-130 AS FOLLOWS: [CAGEC] [PN] [REV].
EXAMPLE: 81205 1234567890-501 A

[illegible]

UNLESS OTHERWISE SPECIFIED,
DIM ARE IN INCHES
TOL ON ANGLES $\pm 5^\circ$
1 PLACE ± 1
2 PLACE $\pm .03$
3 PLACE $\pm .010$
INTERPRET DIM AND TOL
PER ASME Y14.5-1994

THE TECHNICAL DATA AND DESIGNS DISCLOSED
HEREIN ARE THE EXCLUSIVE PROPERTY OF AIRBUS
HELICOPTERS, INC. AND/OR CONTAIN PROPRIETARY
RIGHTS OF OTHERS AND ARE NOT TO BE USED
FOR FABRICATION OF PARTS WITHOUT PRIOR
WRITTEN CONSENT OF AIRBUS HELICOPTERS, INC.

DRAWING RELEASE ORDER 145-0981

	NAME	DATE
ENGR MGR	<i>[Signature]</i>	3/23/16
PROJ ENGR	<i>[Signature]</i>	3/23/16
ENGR CK		
DRAFT CK	<i>[Signature]</i>	3/23/16
DRAWN BY	J. Lo Piccolo <i>[Signature]</i>	2/13/16
NEXT ASSEMBLY		



TITLE

CLAMP ASSY, ROTOR BLADE, FOLDING

CAGE	DWG NO	REV
3GSZ1	SK145-0115	
SIZE B	SCALE: NONE	CATIA
		SHEET 1 OF 2

